

#### HEAD OFFICE

17 Tapgeol-gil Ungchon-myeon Ulju-gun Ulsan Korea Tel.82-52-228-7500 Fax.82-52-268-5578

OVERSEAS DIRECT Tel.82-52-228-7563 SEOUL OFFICE

Fax.82-52-228-7530

Tel.82-2-2635-1380 Fax.82-2-2635-1382

KUKIL INNTOT is a professional manufacturer of gasket, packing coupling with the latest technology not only for the plant but also the plant maintenance and emergency repair.

# NON-ASBESTOS GASKET

Type 'KN 1-W'

### **Product Reference:**

INNOSILD KN 1-W

#### **Description:**

INNOSILD KN1-W components are Aramid fibers with NBR binder and Stainless steel wire reinforced to from Non-Asbestos joint sheet gasket.

Good resistance to water and gases, oils & fuels.

### Service:

Maximum recommended Temperature :  $250^{\circ}$ C Maximum recommended Pressure :  $120 \text{ kg}_{\text{f}}/\text{cm}^2$ 

### Typical Specifications:



TYPICAL MATERIAL PROPERTIES			
Test Method	Descripiton	Specified Value	
ASTM D792	Density	1.7~2.0g/cm³	
ASTM F152	Tensile Strength	> 10Mpa	
ASTM F36	Compressibility	5~15%	
	Recovery	> 50%	
ASTM F146	ASTM Oil No.3 150℃ x 5h		
	- Thickness Increase	< 10%	
	- Weight Increase	< 10%	
	ASTM Fuel B 23°C x 5h		
	- Thickness Increase	< 10%	
	- Weight Increase	< 10%	
	ASTM Warer 23°C x 22h		
	- Thickness Increase	< 7%	
	- Weight Increase	< 15%	
ASTM F147	Flexibility	No Defects	
ASTM F495	Ignition Loss	< 30%	
BS 7531 Grade 'Y'	Compressibility	6%~14%	
	Residual stress	< 25 MPa	
	Gas permeability	< 1ml/min	
	Chloride Contents	< 100 ppm	

# Gasket Design Data : Standard ASME Section № Div.1

Thickness	Gasket Factor " m "	Min. Design Sealing Stress " y "
1.5t, 2.0t	2.75	3,700 psi
3.0t	2	1,600 psi

# Availability:

Gasket Size: Max. 1500mm (Non-seam)

Max. 5000mm (seam)

Thickness: 1.5 mm, 2.0 mm, 3.0 mm, etc.

## Remark:

- The specification of product is written by manufacturer, and it is changed frequently.
- The recommended flange surface finish for INNOSILD KN 1 gasket is from 125~500AARH
- The Anti-stick is processed on the surface of gasket.